

No.RW/NH-34059/1/96-S&R

Dated, the 25th January 2001

To

The Chief Engineers of States/UT PWDs (Dealing with National Highways and other Centrally Financed Schemes); Director General Border Roads; Chairman, National Highways Authority of India; Engineer-in-Chief, Municipal Corporation of Delhi

Subject : Revised interim specifications for Expansion Joints - Corrigendum

Please refer to this Ministry's circular letter of even number dated 30th November, 2000 enclosing therewith the Revised Interim Specifications for Expansion Joints for adoption on all National Highways and other centrally sponsored bridge projects. In order to remove certain anomalies and keeping in view the proprietary nature of the expansion joints products being manufactured by the various firms, the following corrections in some clauses of the Revised Interim Specifications (circulated earlier on 30.11.2000) may be noted for guidance and compliance:-

(i) **Page 8 - IV: Strip/Box Seal Expansion Joint**

Para: 2(a) Edge Beam

The first sentence of this para shall be read as under:

"This shall be either extruded or hot rolled steel section or cold rolled cellular steel section, including continuously shop welded section with suitable profile to mechanically lock the sealing element in place throughout the normal movement cycle".

(ii) **Para 2 (a);**

This para shall be read as under:

"The steel for edge beams shall conform to any of the steel grade corresponding to RST 37-2 or 37-3 or 52-3 (DIN), ASTM A36 or A588, CAN/CSA Standard G40.21 Grade 300 W or equivalent".

(iii) **Page 13 - V : Modular Strip / Box Seal Joint**

Para 3.1

The last but one sentence of this para shall be read as under.

"The material shall conform to any of the steel grade corresponding to RST 37-2 or 37-3 or 52-3 (DIN), ASTM A36 or A588, CAN/CSA Standard G-40.21 Grade 300 W or equivalent".

2. Please acknowledge receipt of this letter.
