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भारतीय राष्ट्रीय राजमार्ग प्राधिकरण (सड़क परिवहन और राजमार्ग मंत्रालय) National Highways Authority of India

(Ministry of Road Transport & Highways)

क्षेत्रीय कार्यालय, ओडिशा /Regional Office, Odisha

301 - ए, तीसरी मंजिल, पाल हाईटस, प्लाट् नं जे/7, जयदेव बिहार भुवनेश्वर - 751013, ओहिशा 301-A, 3rd Floor, Pal Heights, Plot No : J/7, Jayadev Vihar Bhubaneswar- 751013, Odisha दूरभाष/Tel. : +91-674-2361570/670 फैक्स/Fax : +91-674-2361770 ई-मेल /0-mail : roodisha@nhai.org ronhaiodisha@gmail.com वेबसाईट/Website : http://www.nhai.org



29.04.2021

То

BHARATMALA

The Sr. Technical Director, NIC Centre at MoRTH, Transport Bhawan, New Delhi 110001

Sub: Four laning of Panikoili-Rimuli section of NH-215 from Km.0.000 to Km.163.000 (Design Chainage Km0+000 to Km166+173) in the State of Odisha - NOC proposal for ROW access permission for laying of 1 no. Iron Ore Slurry pipeline of Steel of dia 560mm for iron ore transportation, 1 no. return water pipeline of Steel of dia 560mm & 50mm dia OFC to Pallet plant at Paradip from Ch.Km.0+015 at Panikoili to Ch.Km.79+500 (RHS), Ch.Km.79+500 to Ch.Km.113+430 (LHS) & Ch.Km.113+430 to Ch.Km.132+500 (RHS) at Raisuan with total as 132.50Km within the Utility Corridor along the road & 4 nos. of Crossing from LHS to RHS at Km.0+015, RHS to LHS at Km. 79+500, LHS to RHS at Km.113.430 & RHS to LHS at Km.132+500 across the road of NH-215 in Jajpur & Keonjhar District of Odisha State as sought by the Authorised Signatory, M/s. Essar Minmet Limited, Nayapalli, Bhubaneswar, Odisha – reg

Sir,

Please find enclosed herewith a proposal of M/s Essar Minmet Limited, regarding permission for laying of 1 no. Iron Ore Slurry pipeline of Steel of dia 560mm for iron ore transportation, 1 no. return water pipeline of Steel of dia 560mm & 50mm dia OFC to Pallet plant at Paradip from Ch.Km.0+015 at Panikoili to Ch.Km.79+500 (RHS), Ch.Km.79+500 to Ch.Km.113+430 (LHS) & Ch.Km.113+430 to Ch.Km.132+500 (RHS) at Raisuan with total as 132.50Km within the Utility Corridor along the road & 4 nos. of Crossing from LHS to RHS at Km.0+015, RHS to LHS at Km.79+500, LHS to RHS at Km.113.430 & RHS to LHS at Km.132+500 across the road of NH-215. The details are as under:

SI.	Chainage		Side	Length	Remarks
No.	From	To	Side	(m)	Remarks
1.	0+015		Crossing	NA	Levine of ECOmm dia iron ora
2.	0+015	79+500	RHS	79485	 Laying of 560mm dia iron ore slurry pipeline, 560mm dia
3.	79+	500	Crossing	NA	return water pipeline & 01
4.	79+500	113+430	LHS	3393	number of 50mm OFC duct
5.	113+430		Crossing	NA	with 840mm dia Steel casing
6.	113+430	132+500	RHS	1907	pipe in crossing
7.	132	+500	Crossing	NA	pipe in crocoing

 Accordingly, as per guidelines issued by MoRTH vide F. No. RW/NH-33044/29/2015/S&R(R) dt. 22.11.2016, the application along with the recommendations of concerned PD/Consultants are enclosed herewith with request to hoist the same in the Ministry's Website for public comments within 30 days of uploading on the website.

This is issued with the approval of the "Regional Officer, NHAI, Regional Office, Odisha, Bhubaneswa.

Yours faithfully,

(D.K. Patra) Manager (Tech)





National Highways Authority of India (Ministry of Road Transport & Highways) दूरभाष/Tel. : +91-674-2361570/670 फैक्स/Fax : +91-674-2361770 ई-मेल /⊕-mail : roodisha@nhai.org ronhaiodisha@gmail.com वेबसाईट/Website : http://www.nhai.org



क्षेत्रीय कार्यालय, ओडिशा /Regional Office, Odisha 301 - ए, तीसरी मंजिल, पाल हाईटस, प्लाट् नं जे/7, जयदेव बिहार भुवनेश्वर - 751013, ओहिशा 301-A, 3rd Floor, Pal Heights, Plot No : J/7, Jayadev Vihar Bhubaneswar- 751013, Odisha

NHAI/13011/54/RO/OD/ 1224 /2021

29.04.2021

INVITATION OF PUBLIC COMMENTS

Sub: Four laning of Panikoili-Rimuli section of NH-215 from Km.0.000 to Km.163.000 (Design Chainage Km0+000 to Km166+173) in the State of Odisha - NOC proposal for ROW access permission for laying of 1 no. Iron Ore Slurry pipeline of Steel of dia 560mm for iron ore transportation, 1 no. return water pipeline of Steel of dia 560mm & 50mm dia OFC to Pallet plant at Paradip from Ch.Km.0+015 at Panikoili to Ch.Km.79+500 (RHS), Ch.Km.79+500 to Ch.Km.113+430 (LHS) & Ch.Km.113+430 to Ch.Km.132+500 (RHS) at Raisuan with total as 132.50Km within the Utility Corridor along the road & 4 nos. of Crossing from LHS to RHS at Km.0+015, RHS to LHS at Km. 79+500, LHS to RHS at Km.113.430 & RHS to LHS at Km.132+500 across the road of NH-215 in Jajpur & Keonjhar District of Odisha State as sought by the Authorised Signatory, M/s. Essar Minmet Limited, Nayapalli, Bhubaneswar, Odisha – reg

M/s Essar Minmet Limited has submitted a proposal permission for laying of 1 no. Iron Ore Slurry pipeline of Steel of dia 560mm for iron ore transportation, 1 no. return water pipeline of Steel of dia 560mm & 50mm dia OFC to Pallet plant at Paradip from Ch.Km.0+015 at Panikoili to Ch.Km.79+500 (RHS), Ch.Km.79+500 to Ch.Km.113+430 (LHS) & Ch.Km.113+430 to Ch.Km.132+500 (RHS) at Raisuan with total as 132.50Km within the Utility Corridor along the road & 4 nos. of Crossing from LHS to RHS at Km.0+015, RHS to LHS at Km. 79+500, LHS to RHS at Km.113.430 & RHS to LHS at Km.132+500 across the road of NH-215. The details are as under:

	Chainage			Length		
SI. No.	From	То	Side	(m)	Remarks	
1.	0+015		Crossing	NA	Laying of 560mm dia iron ore	
2.	0+015	79+500	RHS	79485		
3.	79+	500	Crossing	NA	 slurry pipeline, 560mm dia return water pipeline & 01 	
4.	79+500	113+430	LHS	3393	number of 50mm OFC duct	
5.	113+430		Crossing	NA	with 840mm dia Steel casing	
6.	113+430	132+500	RHS	1907	pipe in crossing	
7.		+500	Crossing	NA	bibe in crossing	

 As per guidelines issued by MoRTH vide F. No. RW/NH-33044/29/2015/S&R(R) dated 22.11.2016, the Highway Administration will put out the application in the public domain for 30 days for seeking claims and objections (on grounds of public inconvenience, safety and general public interest).

3. In view of the above, the comments of public, if any, on the above mentioned proposal is invited on below mentioned address:

The Regional Officer, National Highways Authority of India, Regional Office, Odisha 301-A, 3rd Floor, Pal Heights, J/7, Jayadev Vihar, Bhubaneswar 751013, Odisha e-mail : roodisha@nhai.org

This is issued with the approval of the "Regional Officer, NHAI, Regional Office, Odisha, Bhubaneswar".

Manager (Tech) National Highways Authority of India, Regional Office, Odisha 301-A, 3rd Floor, Pal Heights, J/7, Jayadev Vihar, Bhubaneswar 751013

ESSAR MINMET LIMITED

Corporate office: Essar House, 11 K.K.Marg, Mahalaxmi, Mumbai - 400 0034, Maharastra Bhubaneswar office : Plot No. 1/1C, N6-IRC Village, 3rd Floor, UCCI Building, Nayapalli, Bhubaneswar - 751

Seeking ROW from Panikoili (00.000 Km) to Raisuan (132.500 Km) on NH-20 (Old -215)

CHECK -LIST

Guideline for Project Directors for processing the proposal for laying 560 mm. dia Iron Ore Pipeline, 560 mm. dia return water pipe line along with 65 mm. dia Optical Fiber Cable along National Highway No. 20, (Old 215)

Relevant Circulars

1) Ministry Circular No. NH-41 (58)/68 dated 31.01.1969

2) Ministry Circular No. NH-3/P/66/76 dated 18/19 .11.1976

3) Ministry Circular No. RW/NH/-3/P/66/76 dated 11.05.1982

4) Ministry Circular No. RW/NH-11037/1/66-DOI (2) dated 28.07.1993

5) Ministry Circular No. RW/NH-11037/1/86/DOI dated 19.01.1995

6) Ministry Circular No. RW/NH-34066/2/95/S&R dated 25.10.1999

7) Ministry Circular No. RW/NH-34066/7/2003 S&R (B) dated 17.09.2003

8) Ministry Circular No. Rw/NH-33044/29/2015/S&R® dtd 22.11.16

Check list for approval for laying of Iron Ore Slurry Pipelines on NH ROW Land

SL.No.	ltem	Information/status	Remark
1	General Information	Essar Minmet Ltd proposes to set up a Green Field Pelletisation Complex in the state of Odisha for a total capacity of 14 MTPA including Beneficiation Plant near the Iron Ore mines and pellet plant which as port based and a slurry pipeline connecting the Beneficiation Plant and the Pellet Plant for transporting of concentrate in the form of iron ore slurry, each of the plant having capacity of 14 MTPA. thus seeking Permission for laying 560 mm. dia 1 no of Iron Ore Slurry Pipeline, 560 mm. dia return water pipe line along with 65 mm. dia Optical Fiber Cable along National HighwayNo,20, (old 215) from Panikoli(CH-00.000 KM. to Raisuan(CH-132.500.KM) by open trench method in general and Horizontal Directional Driling (HDD.) method at specific location like River, bridge, canal, road, railwayetc. and places where locational constrain exit.	
1.1	Name and Address of the Applicant/Agency	ESSAR MINMET LIMITED Plot No. 1/1C, N6-IRC Village, 3rd Floor, UCCI Building, Nayapalli, Bhubaneswar – 751 015. Odisha.	
1.2	National highway No-	NH No. 20 (Old 215)	
1.3	State	. Odisha	
1.4	Location	Panikoili to Raisuan	
1.5	Chainage in km	CH 00+000 km to CH 132+500	
1.6	Length in Meters	132500m	

Project Director Project Implementation Unit

1.7	Width of available ROW	60 mtr (in general)
2	(a)Left side from center line towards increasing chainage/km direction	Left side from CH – 79.500 km to 113.430 km
	(b) Right side from centre line towards increasing chainage /km direction	Right side from CH – 00.000 km (Panikoli) to 79.500 km and 113.430 km to 132.500 km
1.8	Proposal to lay underground pipes/electrical/FOC cables	560mm dia iron ore slurry pipe line and 560mm dia return pipe line with FIBER OPTIC CABLE
	(a)Left side from center line towards increasing chainage/km direction	Beyond 25 m from CL as per ROW availability (79.500 km to 113.430 km)
	(b) Right side from centre line towards increasing chainage /km direction	Beyond 25 m from CL as per ROW availability (00.000 km (Panikoli) to 79.500 km and 113.430 km to 132.500 km)
1.9	Proposal to acquire land	Yes
	(a)Left side from center line	Approx. 5m beyond NHAI PROW of 30m or above
	(b) Right side from centre line	Approx. 5m beyond NHAI PROW of 30m or above
	Whether proposal is in the same side where land is to be acquired	Yes
1.10	if not then where to lay the cable	N/A
1.11	Details of already laid services, if any ,along the proposed route	Yes, existing laid services considered in the cross sectional drawings.
1.12	Number of lanes (2/4/6/8) existing	Existing 4 lanes
1.13	Proposed number of lanes (2 lane with paved shoulders/4/6/8 lanes)	NA
1.14	Service road existing or not	
	If yes then which side	Yes
	(a) Left side from center line towards increasing chainage/Km direction	Existing service road varies from 16m to 21m from centre line of road
	(b) Right side from center line	Existing service road varies from 16m to 21m from centre line of road
1.15	Proposed Service road	Yes
	(a) Left side from center line	Proposed service road varies from 16m to 21m from centre line of road
	(b) Right side from center line	Proposed service road varies from 16m to 21m from centre line of road
1.16	Whether proposal to lay Iron Ore Slurry pipelines are after the service road or between the service road and main carria _B eway	Below the service road using RCC duct of size 3.5 mtr wide and at 1.2 mtr minimum depth from FRL of Service road.
1.17	The permission for laying of Iron Ore Slurry pipeline shall be considered for approval/rejection based on the ministry circulars mentioned as above.	Yes, agreed



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Project Director Project Implementation Unit National Highway Authority of India



	a) Carrying of Iron Ore Slurry pipeline on Bridges shall not be permitted as fumes/gases pipe can accelerate the process of corrosion or may be cause explosion, thus bing much more injurious than leakage of water	Yes, agreed for not carrying Iron Ore Slurry pipelines on Bridges
	b) Carrying of water Pipe lines on Bridges shall also be discouraged. However, if the water supply authorities seem to have no other viable alternative and approach the Highway Authority well in time before the design of the bridge is finalised, they may be permitted to carry the pipe line on independent superstructure, supported on extended portions of piers and abutments in such a manner that in the final arraingement enough free space around the superstructure of the bridge remains available for the inspection and repairs etc.	
	(c) Cost of required extension of the substructure as well as that of the supporting superstructure shall be borne by the agency-in-charge of the utilities	Yes, agreed to comply
	(d) Services are not being allowed indiscriminately on the parapet/any part of the bridges, safety of the bridges has to be kept in view while permitting various services along bridge. Approvals are to be accorded in this regard with the concurrence of the Ministry's Project Chief Engineers only	Yes, agreed to comply
1.18	If crossings of the road involved - If Yes, it shall be either encased in pipes or through structure or conduits specially built for the purpose at the expenses of the agency owning the line	Yes , crossing involved and it shall be encased with MS 840mm dia pipes at our cost. a) crossing at 00.015 km b) crossing at 79.500 km c) crossing at 113.430 km d) crossing at 132.500 km
	(a) Existing drainage structures shall not be allowed to carry the lines.	Yes, agreed to comply
	(b) Is it on the line normal to NH (c) Crossing shall not be too near the existing structures on the National Highway, the minimum distance being 15 M. What is the distance from the existing structures.	Yes Distance from the nearest existing structures is beyond 50m

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		reinforced cement concrete and have	Yes, agreed and Casing pipe material to be used is MILD STEEL PIPE of 840 mm dia for carrying Iron ore slurry pipe and fiber optic cable	
		(e) Ends of the casing /conduit pipe shall be sealed from the outside , so that it does not act as a drainage path.	Yes, agreed to comply	
		(f) The casing/conduit pipe should ,as minimum extend from drain to drain in cuts and toe of slope to toe of slope in the fills.	Yes, agreed to comply	
		(g) The top of the casing /conduit pipe should be at least 1.2 meter below the surface of the road subject to being at least 0.3 M below the drain inverts.	Yes, agreed to comply	
		(h) Crossing shall be boring method (HDD) specially where the existing road pavement is of cement concrete or dense bituminous concrete type.	Yes, crossing will be done by HDD method	
		(i) The casing/conduit pipe shall be installed with an even bearing throughout its length and in such a manner as to prevent the formation of water way along it.	Yes, agreed to comply	
	2	Document/drawings enclosed with the proposal	Yes, drawing, documents, enclosed	
	2.1	Cross section showing the size of trench for open trenching method (Is it normal size of 1.2m deep X 0.3m wide)		
		(i) Should not be greater than 60 Cm wider than the outer diameter of the pipe	Yes, agreed to comply	
1		(ii) located as close to the extreme edge of the right- of-way as possible but not less than 15 meter from the center lines of the nearest carriageway	Ves agreed to comply	
		(iii) Shall not be permitted to run along the National Highways when the road formation is situated in double cutting .Nor shall these be laid over the existing culverts and bridges.	Yes, agreed to comply	
		(d) These should be so laid that their to is at least 0.6 m below the ground level so as not to obstruct drainage of the road land		

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2.2	Cross section showing the size of pit and location of cable for HDD method	es, Submitted as incorporated in the drawing	
2.3	I i i for the odgo of	es, submitted showing all desired details in the drawings	
2.4	pipeline	Yes, Submitted	
2.4.1	Open trenching method (may be allowed in utility corridor only where pavement is neither cement concrete nor dense bituminous concrete type .If yes, Methodology of refilling of trench	Yes, open trenching allowed as per submitted methodology at specific locations as per available ROW & further compliance by Essar Minmet Ltd as per MoRTH/IRC guidelines, such mentioned below	
	(a) The trench width should be atleast 30 cm, but not more than 60 cm wider than the outer diameter of pipe	Yes, agreed to comply	
	(b) For filling of the trench ,Bedding should be a depth of not less than 30 cm. it shall consists of granular materials ,free of lumps,clods and cobbles and graded to yield a firm surface without sudden change in the bearing value. Unsuitable soil and rock edged should be excavated and replaced by selected material.	Yes, agreed to comply	
	(c) The backfill shall be completed in two stages (i)side-fill to the level of the top of the pipe and (ii) overfill to the bottom of road crust.	Yes, agreed to comply	
	(d) The side fill shall consist of granular material laid in 15 cm layers each consolidated by mechanical tampering and controlled addition of moisture to 95% of the proctor's Density. Overfill shall be compacted to the same densit as the material that had been removed Consolidation by saturation or ponding will not be permitted.	Yes, agreed to comply Y	
	(e) The road crust shall be build to the same strength as the existing crust on either side of the trench. Care shall be taken to avoid the formation of a dip a the trench.	Yes, agreed to comply at	
	(f) The excavation shall be protected flagman, signs and barricades, and re lights during night hours.	by ed Yes, agreed to comply	

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	(g) If required , a diversion shall be constructed at the expense of the agency owning the utility line	Yes, agreed to comply	
2.4.2	Horizontal Directional Drilling (HDD) Method	Yes, HDD method allowed as per submitted methodology at specific locations as per available ROW & further compliance by Essar Minmet Ltd as per MoRTH/IRC guidelines	
2.4.3	Interior of laying of non-ore starty	At all CD work locations HDD method will be adopted	
	(a) On approaches , the water mains/cables shall be carried along a line as close to the edge of the right-of-way as possible up to a distance of 30 m from the bridge and subject to all other stipulations contained in this Ministry's guidelines issued with letter No. H1/P/66/76 dated 19.11.1976.	Yes, agreed to comply	
3	Draft License Agreement signed by two witnesses	Yes, submitted	
4	Performance Bank Guarantee in favour of NHAI has to be obtained @ Rs.50/- per running meter (parallel to NH) and Rs. 1,00,000/- per crossing of NH , for a period of one year initially (extendable if required till satisfactory completion of work) as a security for ensuring/making good the excavated trench for laying the cables/ducts by proper filling and compaction ,clearing debris/loose earth produced due to excavation of trenching at least 50 m away from the edge of the right of way . No payment shall be payable by the NHAI to the license for clearing debris/loose earth.	Yes, agreed for submission of Performance BG as per latest MoRTH / NHAI guidelines	×
4.1	Performance BG as per above is to be obtained	Yes, agreed for submission	
4.2	Confirmation of BG has been obtained as per NHAI guidelines	Yes, will be obtained after submission of BG	
5	Affidavit/Undertaking from the applican for	t yes, agreed & submitted	
5.1	Not to damage to other utility, if damaged then to pay the losses either to NHAI or to the concerned agency	o Yes, agreed to comply & submitted undertaking	
5.2	Renewal of Bank Guarantee	Yes, agreed to comply & submitted undertaking	
5.3	Confirming all standard condition of NHAI's guideline	Yes, agreed to comply & submitted undertaking	

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Project Director Project Imolementation Unit Network History Authority of Indie

	Shifting of Iron Ore Slurry pipeline as	
5.4	and when required by NHAI at our own cost	Yes, agreed to comply & submitted undertaking
5.5	Shifting due to 6 lanning/widening of NH	Yes, agreed to comply & submitted undertaking
5.6	Indemnity against all damages and claims clause (24)	Yes, agreed to comply & submitted undertaking
5.7	applicant	Yes, agreed to comply & submitted undertaking
5.8	If any claim is raised by the concessionaire then the same has to be paid by the applicant	Yes, agreed to comply & submitted undertaking
5.9	Prior approval of the NHAI shall be obtained before undertaking any work of installation, shifting or repairs, or alterations to the showing Iron Ore Slurry pipeline located in the National Highway right-of-way	Yes, agreed to comply & submitted undertaking
5.10	Expenditure if any ,incurred by NHAI for repairing any damage caused to the National Highway by the laying ,maintenance or shifting of the Iron ore slurry pipeline will be done by the agency owning the line	Yes, agreed to comply & submitted undertaking
5.11	If the NHAI considers it necessary in future to move the utility line for any work of improvement or repairs to the road ,it will be carried out as desired by the NHAI at the cost of the agency owning the utility line within a reasonable time (not exceeding 60 days) of the intimation given.	Yes, agreed to comply & submitted undertaking
5.12	Certificate from the applicant in the following format (1) Laying of Iron ore slurry pipelines will not have any deleterious effects on any of the bridge components and roadway safety for traffic (2) for 6 lanning "we do undertake that I will relocate service road/approach road/utilities at my own cost not withstanding the permission granted within such time as will be stipulated by NHAI for future six-lanning or any other development"	Yes, agreed to comply & submitted undertaking
6	Who will sign the agreement on behalf of Iron Ore Slurry pipelines agency	Director Projects Essar Minmet Limited. Delegation of Power to Mr P.C.Mohapatra is enclosed

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7.1	Certificate for confirming of all standard condition issued vide Ministry Circular No. NH-41(58)/(68) dated 31.1.1969, Ministry Circular No. NH-3/P/66/76 dated 18/19.11.1976, Ministry Circular No. RW/NH-3/P/66/76 dated 11.5.1982, Ministry Circular No. RW/NH- 11037/1/86-DOI (2) dated 28.7.1993, Ministry Circular No. RW/NH- 11037/1/86-DOIdated 19.1.1995, Ministry Circular No. RW/NH- 34066/2/95/S&R dated 25.10.1999 and Ministry Circular No. RW/NH- 34066/7/2003 S&R(B) dated 17.9.2003	
7.2	Certificate from PD in the following format (1)"It is certified that any other location of the Iron Ore Slurry pipelines would be extremely difficult and unreasonable costly and the installation of Iron Ore Slurry within ROW will not adversely affect the design, stability & traffic safety of the highway nor the likely future improvement such as widening of the carriageway ,easing of curve etc. " (2) for six-lanning (a) where feasibility is available " I do certify that there will be no hindrance to proposed six lanning based on the feasibility report considering proposed structures at the said location " (b) in case feasibility report is not available" I do certify that sufficient ROW is available at site for accommodating proposed six-lanning.	

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Project Director Project Implementation Unit National Highway Authority of India KEONJHAR

8	If NH section proposed to be taken up by NHAI on BOT basis- a clause is to be inserted in the agreement ." The permitted Highway on which Licensee has been granted the right to lay cable/duct/lay Iron Ore Slurry pipeline has also been granted as a right of way to the concessionaire under the concession agreement may likely to be handed over to the concessionaire for up-gradation ofof NH Noon build ,Operate and Transfer Basis] and therefore , the licensee shall honour the same. "	Not applicable
9	Iron Ore Slurry pipeline	ESSAR MINMET LIMITED / IE / NHAI
10	Who will ensure that the defects in road portion after laying of Iron Ore Slurry pipeline are corrected and if not corrected then what action will be taken.	ESSAR MINMET LIMITED / IE / NHAI (ESSAR Minmet Ltd will ensure rectification of defects and if not corrected, ESSAR Minmet Ltd to bear the cost of rectification as asked by NHAI)
11	Who will pay the claims for damages done/disruption in working of concessionaire if asked by the concessionaire.	ESSAR MINMET LIMITED
12	A certificate from PD that he will enter the proposed permission in the register of records of the permissions in the prescribed proforma (copy enclosed).	Yes, attached
13	If any previous approval is accorded for laying of underground Iron Ore Slurry pipeline then photocopy of register of records of permissions accorded as maintained by PD then copy be enclosed	Yes, enclosed

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ESSAR MINMET LIMITED